

832FX-B BLACK FLEXIBLE EPOXY ENCAPSULATING AND POTTING COMPOUND (Part B) MG Chemicals UK Limited

Version No: A-2.00

Safety data sheet according to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Issue Date: 09/07/2021 Revision Date: 09/07/2021 L.REACH.GB.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

1.1. Product Identifier

Product name 832FX-B		
SDS Code: 832FX-Part B; 832FX-25ML, 832FX-50ML, 832FX-400ML UFI:EXF0-X0R7-J006-GHUN		
Other means of identification BLACK FLEXIBLE EPOXY ENCAPSULATING AND POTTING COMPOUND (Part B)		

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Epoxy hardener for use with resins
Uses advised against	Not Applicable

1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)
Address	Hearne House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	+(44) 1663 362888	+(1) 800-201-8822
Fax	Not Available	+(1) 800-708-9888
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)
Emergency telephone numbers	+(44) 20 35147487
Other emergency telephone numbers	+(0) 800 680 0425

SECTION 2 Hazards identification

2.1. Classification of the substance or mixture

Signal word Danger

Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567 [1]	H314 - Skin Corrosion/Irritation Category 1C, H373 - Specific target organ toxicity - repeated exposure Category 2, H302 - Acute Toxicity (Oral) Category 4, H317 - Skin Sensitizer Category 1, H410 - Chronic Aquatic Hazard Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567

2.2. Label elements

Hazard pictogram(s)	

Hazard statement(s)		
H314 Causes severe skin burns and eye damage.		
H373 May cause damage to organs through prolonged or repeated exposure. (Liver, Nervous system) (Oral, Inhalation)		
H302 Harmful if swallowed.		
H317	May cause an allergic skin reaction.	
H410	Very toxic to aquatic life with long lasting effects.	

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Not Applicable

Precautionary statement(s) Prevention

P260	Do not breathe mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor/physician/first aider.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P363	Wash contaminated clothing before reuse.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P405 Store locked up.

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

2.3. Other hazards

Inhalation may produce serious health damage*.

Cumulative effects may result following exposure*.

Limited evidence of a carcinogenic effect*.

Possible respiratory sensitizer*.

May be harmful to the foetus/ embryo*.

REACh - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

SECTION 3 Composition / information on ingredients

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567	Nanoform Particle Characteristics
1.9046-10-0 2.Not Available 3.Not Available 4.Not Available	59	<u>bis(2-aminopropyl ether)</u> propoxylated	Corrosive to Metals Category 1, Acute Toxicity (Oral and Dermal) Category 4, Skin Corrosion/Irritation Category 1A, Serious Eye Damage/Eye Irritation Category 1, Chronic Aquatic Hazard Category 3; H290, H302+H312, H314, H318, H412 ^[1]	Not Available
1.61788-44-1 2.262-975-0 3.Not Available 4.Not Available	20	phenol. styrenated	Skin Corrosion/Irritation Category 2, Eye Irritation Category 2, Germ cell mutagenicity Category 2, Chronic Aquatic Hazard Category 2; H315, H319, H341, H411 ^[1]	Not Available
1.61788-46-3 2.262-977-1 3.612-285-00-4 4.Not Available	9	cocoamine	Acute Toxicity (Oral) Category 4, Aspiration Hazard Category 1, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - repeated exposure Category 2, Skin Corrosion/Irritation Category 1B, Acute Aquatic Hazard Category 1, Chronic Aquatic Hazard Category 1; H302, H304, H335, H373, H314, H400, H410 ^[2]	Not Available
1.25620-58-0 2.247-134-8 3.Not Available 4.Not Available	9	trimethylhexamethylene diamine	Corrosive to Metals Category 1, Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 1B, Serious Eye Damage/Eye Irritation Category 1, Skin Sensitizer Category 1, Chronic Aquatic Hazard Category 3; H290, H302, H314, H318, H317, H412 ^[1]	Not Available

1.CAS No 2.EC No 3.Index No 4.REACH No		%[weight]	Name	Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567	Nanoform Particle Characteristics
1.90-72-2 2.202-013-9 3.603-069-00-0 4.Not Available		2	2.4.6- tris[(dimethylamino)methyl]phenol	Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2; H302, H315, H319 ^[2]	Not Available
	Legend:			n from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567; 3. Cl entified as having endocrine disrupting properties	assification drawn

SECTION 4 First aid measures

4.1. Description of first aid measures

Eye Contact	 If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. For amines: If liquid amines come in contact with the eyes, irrigate immediately and continuously with low pressure flowing water, preferably from an eye wash fountain, for 15 to 30 minutes. For more effective flushing of the eyes, use the fingers to spread apart and hold open the eyelids. The eyes should then be "rolled" or moved in all directions. Seek immediate medical attention, preferably from an ophthalmologist.
Skin Contact	 If skin or hair contact occurs: Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. Transport to hospital, or doctor. For amines: In case of major exposure to liquid amine, promptly remove any contaminated clothing, including rings, watches, and shoe, preferably under a safety shower. Wash skin for 15 to 30 minutes with plenty of water and soap. Call a physician immediately. Remove and dry-clean or launder clothing soaked or soiled with this material before reuse. Dry cleaning of contaminated clothing may be more effective than normal laundering. Inform individuals responsible for cleaning of potential hazards associated with handling contaminated clothing. Discard contaminated leather articles such as shoes, belts, and watchbands. Note to Physician: Treat any skin burns as thermal burns. After decontamination, consider the use of cold packs and topical antibiotics.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor. Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema. Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. This must definitely be left to a doctor or person authorised by him/her. (ICSC13719) For amines: All employees working in areas where contact with amine catalysts is possible should be thoroughly trained in the administration of appropriate first aid procedures. Experience has demonstrated that prompt administration of such aid can minimize the effects of accidental exposure. Promptly move the affected person away from the contaminated area to an area of fresh air. Keep the affected person away from the contaminated area to an area of fresh air. If breathing is difficult, oxygen may be administered by a qualified person. If breathing is difficult, oxygen may be administered by a qualified person.
Ingestion	 For advice, contact a Poisons Information Centre or a doctor at once. Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Transport to hospital or doctor without delay. For amines: If liquid amine are ingested, have the affected person drink several glasses of water or milk. Do not induce vomiting. Immediately transport to a medical facility and inform medical personnel about the nature of the exposure. The decision of whether to induce vomiting should be made by an attending physician.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

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4.3. Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to phenols/ cresols:

- Phenol is absorbed rapidly through lungs and skin. [Massive skin contact may result in collapse and death]*
- ٠ [Ingestion may result in ulceration of upper respiratory tract; perforation of oesophagus and/or stomach, with attendant complications, may occur. Oesophageal stricture may occur.1*
- An initial excitatory phase may present. Convulsions may appear as long as 18 hours after ingestion. Hypotension and ventricular tachycardia that require vasopressor and antiarrhythmic therapy, respectively, can occur.
- Respiratory arrest, ventricular dysrhythmias, seizures and metabolic acidosis may complicate severe phenol exposures so the initial attention should be directed towards stabilisation of breathing and circulation with ventilation, intubation, intravenous lines, fluids and cardiac monitoring as indicated.
- [Vegetable oils retard absorption; do NOT use paraffin oils or alcohols. Gastric lavage, with endotracheal intubation, should be repeated until phenol odour is no longer detectable; follow with vegetable oil. A saline cathartic should then be given.]* ALTERNATIVELY: Activated charcoal (1g/kg) may be given. A cathartic should be given after oral activated charcoal
- Severe poisoning may require slow intravenous injection of methylene blue to treat methaemoglobinaemia.
- [Renal failure may require haemodialysis.]*
- Most absorbed phenol is biotransformed by the liver to ethereal and glucuronide sulfates and is eliminated almost completely after 24 hours. [Ellenhorn and Barceloux: Medical Toxicology] *[Union Carbide]

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed to the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Total phenol in blood	250 mg/gm creatinine	End of shift	B, NS

B: Background levels occur in specimens collected from subjects NOT exposed

NS: Non-specific determinant; also seen in exposure to other materials

For acute or short-term repeated exposures to highly alkaline materials:

Respiratory stress is uncommon but present occasionally because of soft tissue edema

- Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue. Alkalis continue to cause damage after exposure.

INGESTION:

Milk and water are the preferred diluents

- No more than 2 glasses of water should be given to an adult.
- Neutralising agents should never be given since exothermic heat reaction may compound injury.
- * Catharsis and emesis are absolutely contra-indicated.

Activated charcoal does not absorb alkali.

* Gastric lavage should not be used.

Supportive care involves the following:

- Withhold oral feedings initially.
- ▶ If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- ۲ Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

For amines:

Certain amines may cause injury to the respiratory tract and lungs if aspirated. Also, such products may cause tissue destruction leading to stricture. If lavage is performed, endotracheal and/or esophagoscopic control is suggested.

No specific antidote is known

Care should be supportive and treatment based on the judgment of the physician in response to the reaction of the patient.

Laboratory animal studies have shown that a few amines are suspected of causing depletion of certain white blood cells and their precursors in lymphoid tissue. These effects may be due to an immunosuppressive mechanism.

Some persons with hyperreactive airways (e.g., asthmatic persons) may experience wheezing attacks (bronchospasm) when exposed to airway irritants.

Lung injury may result following a single massive overexposure to high vapour concentrations or multiple exposures to lower concentrations of any pulmonary irritant material. Health effects of amines, such as skin irritation and transient corneal edema ("blue haze," "halo effect," "glaucopsia"), are best prevented by means of formal worker education, industrial hygiene monitoring, and exposure control methods. Persons who are highly sensitive to the triggering effect of non-specific irritants should not be assigned to jobs in which such agents are used, handled, or manufactured.

Medical surveillance programs should consist of a pre-placement evaluation to determine if workers or applicants have any impairments (e.g., hyperreactive airways or bronchial asthma) that would limit their fitness for work in jobs with potential for exposure to amines. A clinical baseline can be established at the time of this evaluation. Periodic medical evaluations can have significant value in the early detection of disease and in providing an opportunity for health counseling.

Medical personnel conducting medical surveillance of individuals potentially exposed to polyurethane amine catalysts should consider the following:

- + Health history, with emphasis on the respiratory system and history of infections
- Physical examination, with emphasis on the respiratory system and the lymphoreticular organs (lymph nodes, spleen, etc.)
- Lung function tests, pre- and post-bronchodilator if indicated ٠
- Total and differential white blood cell count

Serum protein electrophoresis

Persons who are concurrently exposed to isocyanates also should be kept under medical surveillance.

Pre-existing medical conditions generally aggravated by exposure include skin disorders and allergies, chronic respiratory disease (e.g. bronchitis, asthma, emphysema), liver disorders, kidney disease, and eye disease

Broadly speaking, exposure to amines, as characterised by amine catalysts, may cause effects similar to those caused by exposure to ammonia. As such, amines should be considered potentially injurious to any tissue that is directly contacted

Inhalation of aerosol mists or vapors, especially of heated product, can result in chemical pneumonitis, pulmonary edema, laryngeal edema, and delayed scarring of the airway or other affected organs. There is no specific treatment.

Clinical management is based upon supportive treatment, similar to that for thermal burns.

Persons with major skin contact should be maintained under medical observation for at least 24 hours due to the possibility of delayed reactions.

Polyurethene Amine Catalysts: Guidelines for Safe Handling and Disposal Technical Bulletin June 2000

Alliance for Polyurethanes Industry

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5.1. Extinguishing media

- Foam.
- Dry chemical powder.
 BCF (where regulations permit).
- Carbon dioxide. Water spray or fog - Large fires only.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	• Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

5.3. Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Use fire fighting procedures suitable for surrounding area. Do not approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. Equipment should be thoroughly decontaminated after use. For amines: For firefighting, cleaning up large spills, and other emergency operations, workers must wear a self-contained breathing apparatus with full face-piece, operated in a pressure-demand mode. Airline and air purifying respirators should not be worn for firefighting or other emergency or upset conditions. Respirators should be used in conjunction with a respiratory protection program, which would include suitable fit testing and medical evaluation of the user.
Fire/Explosion Hazard	 Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). May emit acrid smoke. Mists containing combustible materials may be explosive. Combustion products include: carbon dioxide (CO2) nitrogen oxides (NOx) other pyrolysis products typical of burning organic material. May emit corrosive fumes.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	 Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material. Check regularly for spills and leaks. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal. for amines: If possible (i.e., without risk of contact or exposure), stop the leak. Contain the spilled material by diking, then neutralize. Next, absorb the neutralized product with clay, sawdust, vermiculite, or other inert absorbent and shovel into containers. Store the containers outdoors. Brooms and mops should be disposed of, along with any remaining absorbent, in accordance with all applicable federal, state, and local regulations and requirements. Decontamination of floors and other hard surfaces after the spilled material has been removed may be accomplished by using a 5% solution of acetic acid, followed by very hot water Dispose of the material in full accordance with all federal, state, and local laws and regulations governing the disposal of chemical wastes. Waste materials from an amine catalyst spill or leak may be "hazardous wastes" that are regulated under various laws.
Major Spills	Chemical Class: amines, alkyl For release onto land: recommended sorbents listed in order of priority. SORBENT TYPE RANK APPLICATION COLLECTION LIMITATIONS LAND SPILL - SMALL cross-linked polymer - particulate 1 shovel R, W, SS cross-linked polymer - pillow 1 throw pitchfork R,DGC, RT sorbent clay - particulate 2 shovel R, I, P

wood fiber - pillow	3	throw	pitchfork	R, P, DGC, RT,
treated wood fibre - pillow	3	throw	pitchfork	DGC, RT
foamed glass - pillow	4	throw	pitchfork	R, P, DGC, RT

LAND SPILL - MEDIUM

cross-linked polymer -particulate	1	blower	skiploader	R, W, SS
cross-linked polymer - pillow	2	throw	skiploader	R, DGC, RT
sorbent clay - particulate	3	blower	skiploader	R, I, P
polypropylene - particulate	3	blower	skiploader	W, SS, DGC
expanded mineral - particulate	4	blower	skiploader	R, I, W, P, DGC
polypropylene - mat	4	throw	skiploader	DGC, RT

Legend

DGC: Not effective where ground cover is dense

R; Not reusable

I: Not incinerable

P: Effectiveness reduced when rainy

RT:Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

NOTE:

Organic absorbents have been known to ignite when contaminated with amines in closed containers. Certain cellulosic materials used for spill cleanup such as wood chips or sawdust have shown reactivity with ethyleneamines and should be avoided. Chemical Class: phenols and cresols

For release onto land: recommended sorbents listed in order of priority.

SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS	
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LAND SPILL - SMALL

cross-linked polymer - particulate	1	shovel	shovel	R, W, SS
cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT
wood fiber - pillow	1	throw	pitchfork	R, P, DGC, RT
foamed glass - pillow	2	shovel	shovel	R, W, P, DGC
sorbent clay - particulate	2	shovel	shovel	R, I, P
wood fibre - particulate	3	shovel	shovel	R, W, P, DGC

LAND SPILL - MEDIUM

cross-linked polymer - particulate	1	blower	skiploader	R,W, SS
cross-linked polymer - pillow	2	throw	skiploader	R, DGC, RT
sorbent clay - particulate	3	blower	skiploader	R, I, P
polypropylene - particulate	3	blower	skiploader	R, SS, DGC
wood fiber - particulate	4	blower	skiploader	R, W, P, DGC
expanded moneral - particulate	4	blower	skiploader	R, I, W, P, DGC

Legend

DGC: Not effective where ground cover is dense

R; Not reusable

I: Not incinerable

P: Effectiveness reduced when rainy

RT:Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
 Consider evacuation (or protect in place).
- Stop leak if safe to do so.
- Contain spill with sand, earth or vermiculite.
- Collect recoverable product into labelled containers for recycling.
- Neutralise/decontaminate residue (see Section 13 for specific agent).
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
- If contamination of drains or waterways occurs, advise emergency services.

For amines:

- First remove all ignition sources from the spill area.
- Have firefighting equipment nearby, and have firefighting personnel fully trained in the proper use of the equipment and in the procedures used in fighting a chemical fire.
- Spills and leaks of polyurethane amine catalysts should be contained by diking, if necessary, and cleaned up only by properly trained and

equipped personnel. All others should promptly leave the contaminated area and stay upwind. Protective equipment for cleanup crews should include appropriate respiratory protective devices and impervious clothing, footwear, and gloves.
All work areas should be equipped with safety showers and eyewash fountains in good working order.
Any material spilled or splashed onto the skin should be quickly washed off.
Spills or releases may need to be reported to federal, state, and local authorities. This reporting contingency should be a part of a site's emergency response plan.
 Protective equipment should be used during emergency situations whenever there is a likelihood of exposure to liquid amines or to excessive concentrations of amine vapor. "Emergency" may be defined as any occurrence, such as, but not limited to, equipment failure, rupture of containers, or failure of control equipment that results in an uncontrolled release of amine liquid or vapor. Emergency protective equipment should include:
 Self-contained breathing apparatus, with full face-piece, operated in positive pressure or pressure-demand mode.
Sendotranied Deatining apparatus, with this add-piece, operated in positive pressure of pressure-demand mode. Rubber gloves
 Long-sleeve coveralls or impervious full body suit
• Head protection, such as a hood, made of material(s) providing protection against amine catalysts
Firefighting personnel and other on-site Emergency Responders should be fully trained in Chemical Emergency Procedures. However back-up from local authorities should be sought

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Safe handling	 Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material. Avoid smoking, naked lights or ignition sources. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Launder contaminated clothing before re-use. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. DO NOT allow clothing wet with material to stay in contact with skin
Fire and explosion protection	See section 5
Other information	 Store in original containers. Keep containers securely sealed. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS. DO NOT store near acids, or oxidising agents No smoking, naked lights, heat or ignition sources.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	 Lined metal can, lined metal pail/ can. Plastic pail. Polyliner drum. Packing as recommended by manufacturer. Check all containers are clearly labelled and free from leaks. For low viscosity materials Drums and jerricans must be of the non-removable head type. Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.): Removable head packaging; Cans with friction closures and low pressure tubes and cartridges may be used. - Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	 Amines are incompatible with: isocyanates, halogenated organics, peroxides, phenols (acidic), epoxides, anhydrides, and acid halides. strong reducing agents such as hydrides, due to the liberation of flammable gas. Amines possess a characteristic ammonia smell, liquid amines have a distinctive 'fishy' smell. Amines are formally derivatives of ammonia, wherein one or more hydrogen atoms have been replaced by a substituent such as an alkyl or aryl group. Compounds with a nitrogen atom attached to a carbonyl group, thus having the structure R–CO–NR'R?, are called amides and have different chemical properties from amines. The water solubility of simple amines is enhanced by hydrogen bonding involving these lone electron pairs. Typically salts of ammonium compounds exhibit the following order of solubility in water: primary ammonium (RNH+3) > secondary ammonium (R2NH+2) > tertiary ammonium (R3NH+). Small aliphatic amines display significant solubility in many solvents, whereas those with large substituents are lipophilic. Aromatic amines, such as aniline, have their lone pair electrons conjugated into the benzene ring, thus their tendency to engage in hydrogen bonding is diminished. Their boiling points are high and their solubility in water is low.

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Like ammonia, amines are bases. Compared to alkali metal hydroxides, amines are weaker.
The basicity of amines depends on:
The electronic properties of the substituents (alkyl groups enhance the basicity, aryl groups diminish it).
The degree of solvation of the protonated amine, which includes steric hindrance by the groups on nitrogen.
Owing to inductive effects, the basicity of an amine might be expected to increase with the number of alkyl groups on the amine. Correlations a complicated owing to the effects of solvation which are opposite the trends for inductive effects. Solvation effects also dominate the basicity of aromatic amines.
Solvation significantly affects the basicity of amines. N-H groups strongly interact with water, especially in ammonium ions. Consequently, the basicity of ammonia is enhanced by 10 exp 11 by solvation.
Tertiary amines are more basic than secondary amines, which are more basic than primary amines, and finally ammonia is least basic. The orc
of pKb's (basicities in water) does not follow this order. Similarly aniline is more basic than ammonia in the gas phase, but ten thousand times less so in aqueous solution.
In aprotic polar solvents such as DMSO, DMF, and acetonitrile the energy of solvation is not as high as in protic polar solvents like water and
methanol. For this reason, the basicity of amines in these aprotic solvents is almost solely governed by the electronic effect
Phenols are incompatible with strong reducing substances such as hydrides, nitrides, alkali metals, and sulfides.
Avoid use of aluminium, copper and brass alloys in storage and process equipment.
Heat is generated by the acid-base reaction between phenols and bases.
 Phenols are sulfonated very readily (for example, by concentrated sulfuric acid at room temperature), these reactions generate heat. Phenols are nitrated very rapidly, even by dilute nitric acid.
Nitrated phenols often explode when heated. Many of them form metal salts that tend toward detonation by rather mild shock.
Avoid contact with copper, aluminium and their alloys.
Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.
Avoid reaction with oxidising agents

7.3. Specific end use(s)

See section 1.2

SECTION 8 Exposure controls / personal protection

8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
bis(2-aminopropyl ether) propoxylated	Dermal 2.5 mg/kg bw/day (Systemic, Chronic) Inhalation 1.36 mg/m³ (Systemic, Chronic)	0.015 mg/L (Water (Fresh)) 0.014 mg/L (Water - Intermittent release) 0.15 mg/L (Water (Marine)) 0.132 mg/kg sediment dw (Sediment (Fresh Water)) 0.125 mg/kg sediment dw (Sediment (Marine)) 0.018 mg/kg soil dw (Soil) 7.5 mg/L (STP) 6.93 mg/kg food (Oral)
phenol, styrenated	Dermal 21 mg/kg bw/day (Systemic, Chronic) Inhalation 74 mg/m ³ (Systemic, Chronic) Dermal 7.5 mg/kg bw/day (Systemic, Chronic) * Inhalation 13.1 mg/m ³ (Systemic, Chronic) * Oral 7.5 mg/kg bw/day (Systemic, Chronic) *	 30 μg/L (Water (Fresh)) 3 μg/L (Water - Intermittent release) 46 μg/L (Water (Marine)) 1.86 mg/kg sediment dw (Sediment (Fresh Water)) 0.186 mg/kg sediment dw (Sediment (Marine)) 0.355 mg/kg soil dw (Soil) 36.2 mg/L (STP)
trimethylhexamethylene diamine	Oral 0.05 mg/kg bw/day (Systemic, Chronic) *	0.102 mg/L (Water (Fresh)) 0.01 mg/L (Water - Intermittent release) 0.315 mg/L (Water (Marine)) 0.622 mg/kg sediment dw (Sediment (Fresh Water)) 0.062 mg/kg sediment dw (Sediment (Marine)) 10 mg/kg soil dw (Soil) 72 mg/L (STP)
2,4,6- tris[(dimethylamino)methyl]phenol	Not Available	0.084 mg/L (Water (Fresh)) 0.008 mg/L (Water - Intermittent release) 0.84 mg/L (Water (Marine)) 0.2 mg/L (STP)

* Values for General Population

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source I	Ingredient	Material name	TWA	STEL	Peak	Notes
Not Available						

Not Applicable

Emergency Limits

Ingredient	TEEL-1	TEEL-2		TEEL-3
bis(2-aminopropyl ether) propoxylated	4.8 mg/m3	53 mg/m3		320 mg/m3
2,4,6- tris[(dimethylamino)methyl]phenol	6.5 mg/m3	72 mg/m3		430 mg/m3
Ingredient	Original IDLH		Revised IDLH	
bis(2-aminopropyl ether) propoxylated	Not Available		Not Available	

Ingredient	Original IDLH	Revised IDLH		
phenol, styrenated	Not Available	Not Available		
cocoamine	Not Available	Not Available		
trimethylhexamethylene diamine	Not Available	Not Available		
2,4,6- tris[(dimethylamino)methyl]phenol	Not Available	Not Available		
Occupational Exposure Banding				
Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit		
bis(2-aminopropyl ether) propoxylated	с	> 1 to ≤ 10 parts per million (ppm)		
phenol, styrenated	E	≤ 0.1 ppm		
cocoamine	E	≤ 0.1 ppm		
trimethylhexamethylene diamine	E	≤ 0.1 ppm		
2,4,6- tris[(dimethylamino)methyl]phenol	С	> 1 to ≤ 10 parts per million (ppm)		
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the			

Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

MATERIAL DATA

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

cause inflammation

cause increased susceptibility to other irritants and infectious agents

lead to permanent injury or dysfunction

permit greater absorption of hazardous substances and

acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

8.2. Exposure controls

	Engineering controls are used to remove a hazard or place be highly effective in protecting workers and will typically be The basic types of engineering controls are: Process controls which involve changing the way a job acti Enclosure and/or isolation of emission source which keeps 'adds' and 'removes' air in the work environment. Ventilatio ventilation system must match the particular process and c Employers may need to use multiple types of controls to pr General exhaust is adequate under normal operating cond overexposure exists, wear approved respirator. Supplied-a ensure adequate protection. Provide adequate ventilation i workplace possess varying 'escape' velocities which, in tur remove the contaminant.	e independent of worker interactior vity or process is done to reduce th a selected hazard 'physically' awa n can remove or dilute an air conta hemical or contaminant in use. event employee overexposure. itions. Local exhaust ventilation ma ir type respirator may be required in n warehouses and enclosed storage	is to provide this high level of risk. y from the worker and vent minant if designed properly by be required in special cirro n special circumstances. Cr ge areas. Air contaminants	of protection. lation that strategically . The design of a cumstances. If risk of orrect fit is essential to generated in the	
	Type of Contaminant:			Air Speed:	
	solvent, vapours, degreasing etc., evaporating from tank (in still air).			0.25-0.5 m/s (50-100 f/min)	
8.2.1. Appropriate engineering	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)			0.5-1 m/s (100-200 f/min.)	
controls				1-2.5 m/s (200-500 f/min.)	
	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion)			2.5-10 m/s (500-2000 f/min.)	
	Within each range the appropriate value depends on:				
	Lower end of the range	Upper end of the range			
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents			
	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity			
	3: Intermittent, low production.	3: High production, heavy use			
	4: Large hood or large air mass in motion	4: Small hood-local control only			
	Simple theory shows that air velocity falls rapidly with dista with the square of distance from the extraction point (in sim accordingly, after reference to distance from the contamina 1-2 m/s (200-400 f/min) for extraction of solvents generate producing performance deficits within the extraction appara more when extraction systems are installed or used.	nple cases). Therefore the air speed ting source. The air velocity at the d in a tank 2 meters distant from the	d at the extraction point sho extraction fan, for example e extraction point. Other me	ould be adjusted, should be a minimum of echanical considerations,	

 • Solid places with applicable do the balance is and applicable in the balance is a decay of spacing or it be method in the procession of seven in the seven of the seven in the seven of the seven is a decay of the procession of the seven in the seven of the seven in the seven of the seven is a decay of the procession of the seven in the seven of the seven is a decay of the procession of the seven of the seven is a decay of the procession of the seven in the seven of the seven is a decay of the procession of the seven is a decay of the procession of the seven is a decay of the procession of the seven is a decay of the procession of the seven is a decay of the procession of the seven is a decay of the procession of the seven is a decay of the procession of the seven is a decay of the procession of the seven is a decay of the procession of the seven is a decay of the procession of the seven is a decay of the procession of the seven is a decay of the procession of the seven is a decay of the procession of the seven is a decay of the procession of the seven is a decay of the procession of the seven is a decay of the procession of the seven is a decay of the procession of the seven is a decay of the procession of the seven is a decay of	8.2.2. Personal protection	
 Handsfree protection 	Eye and face protection	 not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure. Chemical goggles.whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted. Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection. Alternatively a gas mask may replace splash goggles and face shields. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] For amines: SPECIAL PRECAUTION: Because amines are alkaline materials that can cause rapid and severe tissue damage, wearing of contact lenses while working with amines is strongly discouraged. Wearing such lenses can prolong contact of the eye tissue with the amine, thereby causing more severe damage. Appropriate eye protection should be worn whenever amines are handled or whenever there is any possibility of direct contact with liquid products, vapors, or aerosol mists. CAUTION: Ordinary safety glasses or face-shields will not prevent eye irritation from high concentrations
 When handling contrave liquids, wear trouters or overalls outside of boots, to avoid spills entering boots. Note: The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated leather items, such as those, bolts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, builds on further marks of quality which way from manufacturer to manufacturer. Where the chemical is a preparation of several substance, the resistance of the grove material can not be calculated in advance and has therefore to be checked prior to be application. The exact treak through time for substances has to be obtained from the manufacturer of the protective gloves and has to be doesned when making a final choice. The exact treak through time for substances has to be obtained from the manufacturer of the protective gloves include: Frequency and duration of contact. Glove thickness and Glove th	Skin protection	See Hand protection below
	Hands/feet protection	 When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. NOTE: The material may produce skin semilisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin cortact. Contaminated learber items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves, and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed molsturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: frequency and duration of contact, deventity the setset to a relevant standard (e.g. Europe EN 374, US F739, ASINZS 2161.1 or national equivalent). When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to N374, ASINZS 2161.0.1 or national equivalent) is recommended. When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 240 minutes according to N374, ASINZS 2161.0.1 or national equivalent). Goutation and ASIM F-739-86 in any
Body protection See Other protection below	Body protection	See Other protection below

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Overalls.PVC Apron.

PVC Apron.
 PVC protective suit may be required if exposure severe.

- Eyewash unit.
 - Ensure there is ready access to a safety shower.

Respiratory protection

Other protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	AK-AUS / Class1 P2	-
up to 50	1000	-	AK-AUS / Class 1 P2
up to 50	5000	Airline *	-
up to 100	5000	-	AK-2 P2
up to 100	10000	-	AK-3 P2
100+			Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.

The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used
 Where engineering controls are not feasible and work practices do not reduce airborne amine concentrations below recommended exposure limits, appropriate respiratory protection

Where engineering controls are not feasible and work practices do not reduce airborne amine concentrations below recommended exposure limits, appropriate respiratory protection should be used. In such cases, air-purifying respirators equipped with cartridges designed to protect against amines are recommended.

8.2.3. Environmental exposure controls

See section 12

SECTION 9 Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	clear, amber		
			1
Physical state	Liquid	Relative density (Water = 1)	0.98
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	165
Initial boiling point and boiling range (°C)	>230	Molecular weight (g/mol)	Not Available
Flash point (°C)	>104	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	0.002	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

9.2. Other information

Not Available

SECTION 10 Stability and reactivity

10.1.Reactivity	See section 7.2
-----------------	-----------------

10.2. Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Inhaled	 Inhalation of alkaline corrosives may produce irritation of the respiratory tract with coughing, choking, pain and mucous membrane damage. Pulmonary oedema may develop in more severe cases; this may be immediate or in most cases following a latent period of 5-72 hours. Symptoms may include a tightness in the chest, dyspnoea, frothy sputum, cyanosis and dizziness. Findings may include hypotension, a weak and rapid pulse and moist rales. Inhalation of amine vapours may cause irritation of the mucous membranes of the nose and throat and lung irritation with respiratory distress and cough. Single exposures to near lethal concentrations and repeated exposures to sublethal concentrations produces trachetits, bronchitis, pneumonitis and pulmonary oedema. Aliphatic and alicyclic amines are generally well absorbed from the respiratory tract. Systemic effects include headache, nausea, faintness and anxiety. These effects are thought to be transient and are probably related to the pharmacodynamic action of the amines. Histamine release by aliphatic amines may produce bronchoconstriction and wheezing. Inhalation of epoxy resin amine hardener vapours (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting days after cessation of the exposure. Even fain traces of these vapours may trigger an intense reaction in individuals showing 'amine asthma'. The literature records several instances of systemic intoxications following the use of amines in epoxy resin systems. Excessive exposure to the vapours of epoxy amine curing agents may cause both respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritati and then repairing the damage. The repair process, which initially evolved to protect marmalian lungs from foreign matter and antigens, may however, produce further lung damage results in the si
Ingestion	Toxic effects may result from the accidental ingestion of the material; animal experiments indicate that ingestion of less than 40 gram may be fatal or may produce serious damage to the health of the individual. Ingestion of alkaline corrosives may produce immediate pain, and circumoral burns. Mucous membrane corrosive damage is characterised by a white appearance and soapy feel; this may then become brown, oedematous and ulcerated. Profuse salivation with an inability to swallow or speak may also result. Even where there is limited or no evidence of chemical burns, both the oesophagus and stomach may experience a burning pain; vomiting and diarrhoea may follow. The vomitus may be thick and may be slimy (mucous) and may eventually contain blood and shreds of mucosa. Epiglottal oedema may result in respiratory distress and asphysia. Marked hypotension is symptomatic of shock; a weak and rapid pulse, shallow respiration and clammy skin may also be evident. Circulatory collapse may occur and, if uncorrected, may produce renal failure. Severe exposures may result in oesophageal or gastric perforation accompanied by mediastinitis, substernal pain, peritonitis, abdominal rigidity and fever. Although oesophageal, gastric or pyloric stricture may be evident initially, these may occur after weeks or even months and years. Death may be quick and results from asphysia, circulatory collapse or aspiration of even minute amounts. Death may also be delayed as a result of perforation, pneumonia or the effects of stricture formation. Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucous. If death does not occur within 24 hours there may be an improvement in the patients condition for 2-4 days only to be followed by the sudden onset of abdominal pain, board-like abdominal rigidity or hypo-tension; this indicates that delayed gastric or oesophageal corrosive damage has occurred. Aliphatic and alicyclic arnines are generally well
Skin Contact	Skin contact is not thought to produce harmful health effects (as classified under EC Directives using animal models). Systemic harm, however, has been identified following exposure of animals by at least one other route and the material may still produce health damage following entry through wounds, lesions or abrasions. Good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Volatile amine vapours produce primary skin irritation and dermatitis. Direct local contact, with the lower molecular weight liquids, may produce skin burns. Percutaneous absorption of simple aliphatic amines is known to produce lethal effects often the same as that for oral administration. Cutaneous sensitisation has been recorded chiefly due to ethyleneamines. Histamine release following exposure to many aliphatic amines may result in 'triple response' (white vasoconstriction, red flare and wheal) in human skin. Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling. Blistering, with weeping of serious fluid, and crusting and scaling may also occur. Virtually all of the liquid amine curing agents can cause sensitisation or allergic skin reactions. Individuals exhibiting 'amine dermatitis' may experience a dramatic reaction upon re-exposure to minute quantities. Highly sensitive persons may even react to cured resins containing trace amounts of unreacted amine hardener. Minute quantities of air-borne amine may precipitate intense dermatological symptoms in sensitivation has occurred, exposure of person. Also, allergic dermatitis may not appear until after several days or weeks of contact. However, once sensitisation has occurred, exposure of the skin to even very small amounts of the material may cause erythema (redness) and oedema (swelling) at the site. Thus, all skin contact with any epoxy curing agent shou

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	surveillance is appropriate for all employees exposed or liable to be exposed to a substance which may cause occupational asthma and there should be appropriate consultation with an occupational health professional over the degree of risk and level of surveillance. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Prolonged exposure to some derivatives of phenol may produce dermatitis, anorexia, weight loss, weakness, muscle aches and pain, liver damage, dark urine, ochronosis, skin eruptions, diarrhoea, nervous disorders with headache, salivation, fainting, increased skin and scleral		
	(rarely) of the jaw. Bronchial irritation, with cough, and frequent also occur. Chronic exposures may result in dermatitis and/or Practical experience shows that skin contact with the material individuals, and/or of producing a positive response in experint Substances that can cause occupational asthma (also known hyper-responsiveness via an immunological, irritant or other m the substance, sometimes even to tiny quantities, may cause in asthma. Not all workers who are exposed to a sensitiser will be become hyper-responsive. Substances than can cuase occupational asthma should be di with pre-existing air-way hyper-responsiveness. The latter sub Wherever it is reasonably practicable, exposure to substances possible the primary aim is to apply adequate standards of con	It attacks of bronchial pneumonia may ensue. Gastrointestinal disturbances may conjunctivitis. is capable either of inducing a sensitisation reaction in a substantial number of nental animals. as astmagens and respiratory sensitisers) can induce a state of specific airway nechanism. Once the airways have become hyper-responsive, further exposure to respiratory symptoms. These symptoms can range in severity from a runny nose to ecome hyper-responsive and it is impossible to identify in advance who are likely to istinguished from substances which may trigger the symptoms of asthma in people stances are not classified as asthmagens or respiratory sensitisers s that can cuase occupational asthma should be prevented. Where this is not	
	However oedema of the corneal epithelium, which is primarily depending on the severity of exposure. Photophobia and disco exposures. Although no detriment to the eye occurs as such, glaucopsia p undertake skilled tasks such as driving a vehicle. Direct local contact with the liquid may produce eye damage w	ours of the end of exposure, and does not produce physiological after-effects. responsible for vision disturbances, may take more than one or more days to clear, omfort from the roughness of the corneal surface also may occur after greater predisposes an affected individual to physical accidents and reduces the ability to which may be permanent in the case of the lower molecular weight species.	
Eye	Direct contact with alkaline corrosives may produce pain and to occur. In less severe cases these symptoms tend to resolve. In with late complications comprising a persistent oedema, vascu symblepharon and loss of sight. Vapours of volatile amines cause eye irritation with lachrymatic	severe ocular lesions which are present twenty-four hours or more after instillation. burns. Oedema, destruction of the epithelium, corneal opacification and iritis may n severe injuries the full extent of the damage may not be immediately apparent ularisation and corneal scarring, permanent opacity, staphyloma, cataract, on, conjunctivitis and minor transient corneal oedema which results in 'halos' ion may become misty and halos may appear several hours after workers are	

Not Available

Eye (rabbit): 100 mg - SEVERE

Eye: adverse effect observed (irreversible damage)^[1]

IRRITATION

Eye (rabbit): not irritating *

Skin (rabbit): slight *

Eye (rabbit): SEVERE ***

Skin (rabbit): SEVERE ***

IRRITATION

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Dermal (rabbit) LD50: 2979.7 mg/kg^[1] Oral(Rat) LD50; 2627.2 mg/kg^[1] bis(2-aminopropyl ether) propoxylated

Not Available

TOXICITY

Skin: adverse effect observed (corrosive)^[1] ΤΟΧΙΟΙΤΥ dermal (rat) LD50: >2000 mg/kg^[1] phenol, styrenated Inhalation(Rat) LC50; >4.92 mg/l4h^[1]

Oral(Rat) LD50; >2000 mg/kg^[1]

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	ΤΟΧΙΟΙΤΥ	IRRITATION			
cocoamine	dermal (rat) LD50: >2000 mg/kg ^[2]	Corrosive (Eye)			
	Oral(Rat) LD50; >2000 mg/kg ^[2]	Corrosive (Skin) [ICI]			
	ΤΟΧΙΟΙΤΥ		IRRITATION		
trimethylhexamethylene diamine	Oral(Rat) LD50; 910 mg/kg ^[2] Eye		Eye (rabbit): Corrosive *	abbit): Corrosive *	
	Skin (ra		Skin (rabbit): Corrosive *	bbit): Corrosive *	
	ΤΟΧΙCITY	IRRITATION			
	dermal (rat) LD50: >973 mg/kg ^[1]	Eye (rabbit): 0.05 mg/24h - SEVERE			
2,4,6- tris[(dimethylamino)methyl]phenol	Oral(Rat) LD50; 2169 mg/kg ^[1]	Eye: adverse effect observed (irreversible damage) ^[1]			
		Skin (rabbit): 2 mg/24h - SEVERE			
		Skin: adverse effect observed (corrosive) ^[1]			
Legend: 1.	Value obtained from Europe ECHA Registered	Substances - Acute toxicity 2	* Value obtained from manufacturer's SDS. Unles	s otherwise	

BIS(2-AMINOPROPYL ETHER) PROPOXYLATED	Convulsions, stomach ulceration, haemorrhage, respiratory tract changes, dermatitis after systemic administration recorded. * Reichard ** Bayer Inc. Canada ** Texaco ****Epoxylite Polyethers, for example, ethoxylated surfactants and polyethylene glycols, are highly susceptible towards air oxidation as the ether oxygens will stabilize intermediary radicals involved. Investigations of a chemically well-defined alcohol (pentaethylene glycol mono-n-dodecyl ether) ethoxylate, showed that polyethers form complex mixtures of oxidation products when exposed to air. Sensitization studies in guinea pigs revealed that the pure nonoxidized surfactant itself is nonsensitizing but that many of the investigated oxidation products are sensitizers. Two hydroperoxides were identified in the oxidation mixture, but only one (16-hydroperoxy-36,9,12,15-pentaoxaheptacosan-1-ol.) was stable enough to be isolated. It was found to be a strong sensitizer in LLNA (local lymph node assay for detection of sensitization capacity). The formation of other hydroperoxides was indicated by the detection of their corresponding aldehydes in the oxidation mixture . On the basis of the lower irritancy, nonionic surfactants are often preferred to ionic surfactants in topical products. However, their susceptibility towards autoxidation also increases the irritation. Because of their irritating effect, it is difficult to diagnose ACD to these compounds by patch testing. Allergic Contact Dermatitis—Formation, Structural Requirements, and Reactivity of Skin Sensitizers. Ann-Therese Karlberg et al; Chem. Res. Toxicol.2008,21,53-69 Polyethylene glycols (PEGs) have a wide variety of PEG-derived mixtures a thers, fatty acids, castor oils, arnines, propylene glycols, among other derivatives. PEGs and their derivatives are broadly utilized in cosmetic products as surfactants, emulsfilers, cleansing agents, humectants, and skin conditioners. PEGS and PEG derivatives were generally regulated as safe for use in cosmetics, with the conditions that impurities and by
PHENOL, STYRENATED	for styrenated phenols: Acute toxicity: Available acute oral and dermal toxicity data indicated members of this category are not acutely toxic. Repeated Dose Toxicity : A 12-week feeding study has been conducted with styrenated phenol. In the study the thyroid was identified as a target organ and a NOAEL (50 mg/kg/day) and LOAEL (158 mg/kg/day) established. Genotoxicity. Genotoxicity test indicate that the styrenated phenols do not have potential to cause mutations. Bacterial Gene Mutation Assays. Bacterial gene mutations assays have been conducted with both substances in the category. Assays were done with and without metabolic activation and were negative. Chromosome Aberration Studies. A chromosome aberration study in vivo has been conducted with isobutylenated methylstyrenated phenol and was negative. It would not be expected that styrenated phenol would give different results than isobutylenated methylstyrenated phenol. Other mutagenicity tests. An in vitro gene mutation assay with Mouse Lymphoma cells is available for isobutylenated methylstyrenated phenol and was negative. The only positive genotoxicity test was a bacterial DNA damage test with styrenated phenol. For hindered phenols: Available data shows that acute toxicity of these substances is low. Mutagenicity . Data from bacterial reverse mutation assays and <i>in vitro</i> and <i>in vivo</i> chromosome aberration studies were reviewed. All assays, with and without metabolic activation, were negative. The weight of evidence for mutagenic potential for this category indicates these substances are not mutagenic. In Vitro Chromosome Aberration Studies. In vitro chromosome aberration studies are available for six of the hindered phenols. All in vivo evaluations were negative. Repeated Dose Toxicity. Repeated dose toxicity data of approximately three months (90-day, 12- and 13-week) are available for

	some of the substances in this group. The liver was the target organ in rats for almost all of the substances with subchronic toxicity data in that species. Other target organs included thyroid and kidney and mesenteric lymph nodes. NOAELs in rats ranged from 100 ppm (approximately 5 mg/kg/day) to 10,000 ppm (500 mg/kg/day) Carcinogenicity: Data is available for 2,6-di-tert-butyl-p-cresol (128-37-0); and 4,4'-thiobis-6-(t-butyl-m-cresol) (96-69-5). Liver adenomas were reported for 2,6-di-tert-butyl-p-cresol (128-37-0) and a NOAEL was established for the study at 25 mg/kg/day. 4,4'-Thiobis-6-(t-butyl-m-cresol) (96-69-5) was not carcinogenic in rats or mice, but the kidney was identified as a target organ in female rats NOTE: Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or
	change to cellular DNA. NOAEL 50 mg/kg * LOAEL 158 mg/kg* * IUCLID Database
COCOAMINE	For Fatty Nitrogen-Derived ether amines and Fatty Nitrogen-derived amines (FND ether amines and FND amines): FND ether amines and FND amines are very similar in structure and function The minimal difference among the alkyl substituents and the large database for the FND categories indicates that the structural differences in these large alkyl chains do not result in differences in toxicity or mutagenicity. The differences in chain length, degree of saturation of the carbon chains, source of the natural oils, or addition of an amino group in the chain would not be expected to have an impact on the toxicity profile. This conclusion is supported by a number of studies in the FND family of chemicals (amines, cationics, and amides as separate categories) that show no differences in the length or degree of saturation of the alkyl substituents and is also supported by the limited toxicity of these long-chain substituted chemicals The available acute oral LD50 study for the propanamine derivative with the extensive data for the other supporting chemicals provides adequate evidence that the FND ether amines are only moderately to slightly toxic via this route and exposure period. Acute dermal studies for the supporting chemicals indicate these chemicals. Repeated dose toxicity studies had similar NOAELs (12.5 to 50 mg/kg/day for rats and 3 or 13 mg/kg/day for dogs). Importantly because the highest exposure potential for some of the FND ether amines is via skin contact, a number of repeat dose dermal studies indicate the chemicals are highly irritating. No clear organ-specific toxicity occurred in any of the repeat dose studies with the supporting chemicals in the FND ether amines category. In addition, available data indicate that the FND ether amines are unlikely to be mutagenic and that they are not
	reproductive or developmental toxins In evaluating potential toxicity of the FND Amines chemicals, it is also useful to review the available data for the related FND Cationic and FND Amides Category chemicals. Acute oral toxicity studies (approximately 80 studies for 40 chemicals in the three categories) provide LD50 values from approximately 400 to 10,000 mg/kg with no apparent organ specific toxicity. Similarly, repeated dose toxicity studies (approximately 35 studies for 15 chemicals) provide NOAELs between 10 and 100 mg/kg/day for rats and slightly lower for dogs. More than 60 genetic toxicity studies (<i>in vitro</i> bacterial and mammalian cells as well as <i>in vivo</i> studies) indicated no mutagenic activity among more than 30 chemicals tested. For reproductive evaluations, 14 studies evaluated reproductive endpoints and/or reproductive organs for 11 chemicals, and 15 studies evaluated developmental toxicity for 13 chemicals indicating no reproductive or developmental effects for the FND group as a whole. The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
TRIMETHYLHEXAMETHYLENE DIAMINE	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
2,4,6- TRIS[(DIMETHYLAMINO)METHYL]PHENOL	No significant acute toxicological data identified in literature search. The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration.
832FX-B BLACK FLEXIBLE EPOXY ENCAPSULATING AND POTTING COMPOUND (Part B) & COCOAMINE & TRIMETHYLHEXAMETHYLENE DIAMINE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.
832FX-B BLACK FLEXIBLE EPOXY ENCAPSULATING AND POTTING COMPOUND (Part B) & BIS(2- AMINOPROPYL ETHER) PROPOXYLATED & COCOAMINE & TRIMETHYLHEXAMETHYLENE DIAMINE & 2,4,6- TRIS[(DIMETHYLAMINO)METHYL]PHENOL	 Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophila, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchits, on the other hand, is a disorder that occurs as result of exposure cases. The disorder is characterised by dyspnea, cough and mucus production. While it is difficult to generalise about the full range of potential health effects posed by exposure to the many different amine compounds, characterised by those used in the manufacture of polyurethane and polyisocyanurate foams, it is agreed that overexposure to the majority of these materials may cause adverse health effects. Many amine-based compounds can induce histamine liberation, which, in turn, can trigger allergic and other physiological effects, including bronchoconstriction or bronchial asthma and rhinitis. Systemic symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, tachycardia (rapid heartbeat), itching, erythema (reddening of the skin), urticaria (hives), and facial edema (swelling). Systemic effects (those affecting the body) that are related to the pharmacological action of amines are usually transient.

	studies. While most polyurethane amine catalysts are not sensitisers, some certain individuals may also become sensitized to amines and may experience respiratory distress, including asthma-like attacks, whenever they are subsequently exposed to even very small amounts of vapor. Once sensitised, these individuals must avoid any further exposure to amines. Although chronic or repeated inhalation of vapor concentrations below hazardous or recommended exposure limits should not ordinarily affect healthy individuals, chronic overexposure may lead to permanent pulmonary injury, including a reduction in lung function, breathlessness, chronic bronchitis, and immunologic lung disease.
	Inhalation hazards are increased when exposure to amine catalysts occurs in situations that produce aerosols, mists, or heated vapors. Such situations include leaks in fitting or transfer lines. Medical conditions generally aggravated by inhalation exposure include asthma, bronchitis, and emphysema.
	Skin Contact:
	Skin contact with amine catalysts poses a number of concerns. Direct skin contact can cause moderate to severe irritation and injury-i.e., from simple redness and swelling to painful blistering, ulceration, and chemical burns. Repeated or prolonged exposure may also result in severe cumulative dermatitis.
	Skin contact with some amines may result in allergic sensitisation. Sensitised persons should avoid all contact with amine catalysts. Systemic effects resulting from the absorption of the amines through skin exposure may include headaches, nausea, faintness, anxiety, decrease in blood pressure, reddening of the skin, hives, and facial swelling. These symptoms may be related to the pharmacological action of the amines, and they are usually transient.
	Eye Contact: Amine catalysts are alkaline in nature and their vapours are irritating to the eyes, even at low concentrations. Direct contact with the liquid amine may cause severe irritation and tissue injury, and the "burning" may lead to blindness. (Contact with solid products may result in mechanical irritation, pain, and corneal injury.)
	Exposed persons may experience excessive tearing, burning, conjunctivitis, and corneal swelling. The corneal swelling may manifest itself in visual disturbances such as blurred or "foggy" vision with a blue tint ("blue haze") and sometimes a halo phenomenon around lights. These symptoms are transient and usually disappear when exposure ceases. Some individuals may experience this effect even when exposed to concentrations below doses that ordinarily cause respiratory irritation. Ingestion:
	The oral toxicity of amine catalysts varies from moderately to very toxic. Some amines can cause severe irritation, ulceration, or burns of the mouth, throat, esophagus,and gastrointestinal tract. Material aspirated (due to vomiting) can damage the bronchial tubes and the lungs.
	Affected persons also may experience pain in the chest or abdomen, nausea, bleeding of the throat and the gastrointestinal tract, diarrhea, dizziness, drowsiness, thirst, circulatory collapse, coma, and even death. Polyurethane Amine Catalysts: Guidelines for Safe Handling and Disposal; Technical Bulletin June 2000
	Alliance for Polyurethanes Industry
BIS(2-AMINOPROPYL PROPOXYLATED TRIS[(DIMETHYLAMINO)METHYL]F	& 2,4,6 The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants
	The material may produce respiratory tract irritation. Symptoms of pulmonary irritation may include coughing, wheezing, laryngitis, shortness of breath, headache, nausea, and a burning sensation. Unlike most organs, the lung can respond to a chemical insult or a chemical agent, by first removing or neutralising the irritant and then repairing the damage (inflammation of the lungs may be a consequence).
COCO/ TRIMETHYLHEXAMETHYLENE I	AMINE & The repair process (which initially developed to protect mammalian lungs from foreign matter and antigens) may, however, cause further damage to the lungs (fibrosis for example) when activated by hazardous chemicals. Often, this results in an impairment of gas exchange, the primary function of the lungs. Therefore prolonged exposure to respiratory irritants may cause sustained breathing difficulties.
	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.
Acute Toxicity	

Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	×	Reproductivity	×
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	*
Mutagenicity	×	Aspiration Hazard	×
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Legend: 🗙

Data either not available or does not fill the criteria for classification
 Data available to make classification

11.2.1. Endocrine Disruption Properties

Not Available

SECTION 12 Ecological information

832FX-B BLACK FLEXIBLE	Endpoint	Test Duration (hr)		Species	Value		Source
EPOXY ENCAPSULATING AND POTTING COMPOUND (Part B)	Not Available	Not Available	Not Available No		Not Available	Not Available N	
	Endpoint	Test Duration (hr)	Spe	cies		Value	Source
	NOEC(ECx)	72h		e or other aquatic plar	to	0.32mg/l	2
bis(2-aminopropyl ether)	NOLO(LOX)	7211			0.52119/1	2	
propoxylated	EC50	72h	Algae or other aquatic plants 2.1m		2.1mg/l	2	
proposition	LC50	96h	Fish			772.14mg	/I 2
	EC50	48h	Cruc	stacea		80mg/l	2

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832FX-B BLACK FLEXIBLE EPOXY ENCAPSULATING AND POTTING COMPOUND (Part B)

	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	504h	Crustacea	0.115mg/l	2
phenol, styrenated	EC50	72h	Algae or other aquatic plants	1.35mg/l	2
	LC50	96h	Fish	1mg/l	1
	EC50	48h	Crustacea	>=0.58<=5.25mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	96h	Algae or other aquatic plants	<0.001mg/l	1
cocoamine	LC50	96h Fish		0.1mg/l	1
	EC50	48h Crustacea		0.045mg/l	1
	EC50	96h Algae or other aquatic plants		0.001mg/l	1
	Endpoint	Test Duration (hr)	Species	Value	Source
trimethylhexamethylene diamine	EC50	72h	Algae or other aquatic plants	Algae or other aquatic plants 29.5mg/l	
	EC10(ECx)	72h	Algae or other aquatic plants	Algae or other aquatic plants 16.3mg/l	
	Endpoint	Test Duration (hr)	Species	Value	Source
2,4,6-	EC50(ECx)	72h	Algae or other aquatic plants	Algae or other aquatic plants 2.8mg/l	
ris[(dimethylamino)methyl]phenol	EC50	72h	Algae or other aquatic plants	2.8mg/l	2
	LC50	96h	Fish 175mg/l		2

Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Environmental toxicity is a function of the n-octanol/ water partition coefficient (log Pow, log Kow). Phenols with log Pow >7.4 are expected to exhibit low toxicity to aquatic organisms. However the toxicity of phenols with a lower log Pow is variable, ranging from low toxicity (LC50 values >100 mg/l) to highly toxic (LC50 values <1 mg/l) dependent on log Pow, molecular weight and substitutions on the aromatic ring. Dinitrophenols are more toxic than predicted from QSAR estimates. Hazard information for these groups is not generally available.

Prevent, by any means available, spillage from entering drains or water courses. DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
phenol, styrenated	HIGH	HIGH
cocoamine	LOW	LOW
trimethylhexamethylene diamine	HIGH	HIGH
2,4,6- tris[(dimethylamino)methyl]phenol	HIGH	HIGH

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
phenol, styrenated	LOW (LogKOW = 7.0554)
cocoamine	HIGH (LogKOW = 5.7458)
trimethylhexamethylene diamine	LOW (LogKOW = 1.6347)
2,4,6- tris[(dimethylamino)methyl]phenol	LOW (LogKOW = 0.773)

12.4. Mobility in soil

Ingredient	Mobility
phenol, styrenated	LOW (KOC = 2622000)
cocoamine	LOW (KOC = 27640)
trimethylhexamethylene diamine	LOW (KOC = 1101)
2,4,6- tris[(dimethylamino)methyl]phenol	LOW (KOC = 15130)

12.5. Results of PBT and vPvB assessment

	Р	В	т
Relevant available data	Not Available	Not Available	Not Available
PBT	×	×	×
vPvB	×	×	×
PBT Criteria fulfilled?	· · · · · · · · · · · · · · · · · · ·		No

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832FX-B BLACK FLEXIBLE EPOXY ENCAPSULATING AND POTTING COMPOUND (Part B)

vPvB

12.6. Endocrine Disruption Properties

Not Available

12.7. Other adverse effects

Not Available

SECTION 13 Disposal considerations

13.1. Waste treatment methods	S
Product / Packaging disposal	 Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. Otherwise: If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Where possible retain label warnings and SDS and observe all notices pertaining to the product. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: Recuse Recycling Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. D NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sever may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority. Recycle wherever possible. Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. Treat and neutralise at an approved treatment plant. Treat ant enturalise at an approved treatment plant. Treatment
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 Transport information

Labels Required



Land transport (ADR-RID)

14.1. UN number	2735		
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains bis(2-aminopropyl ether) propoxylated and trimethylhexamethylene diamine)		
14.3. Transport hazard	Class 8		
class(es)	Subrisk Not Applicable		
14.4. Packing group	I		
14.5. Environmental hazard	Environmentally hazardous		
	Hazard identification (Kemler)	80	
	Classification code	C7	
14.6. Special precautions for user	Hazard Label	8	
	Special provisions	274	
	Limited quantity	1L	
	Tunnel Restriction Code	2 (E)	

Air transport (ICAO-IATA / DGR)

14.1. UN number	2735
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832FX-B BLACK FLEXIBLE EPOXY ENCAPSULATING AND POTTING COMPOUND (Part B)

14.2. UN proper shipping name	Polyamines, liquid, corrosive, n.o.s. * (contains bis(2-aminopropyl ether) propoxylated and trimethylhexamethylene diamine); Amines, liquid, corrosive, n.o.s. * (contains bis(2-aminopropyl ether) propoxylated and trimethylhexamethylene diamine)			
14.3. Transport hazard class(es)	ICAO/IATA Class ICAO / IATA Subrisk ERG Code	8 Not Applicable 8L		
14.4. Packing group	11			
14.5. Environmental hazard	Environmentally hazardous			
14.6. Special precautions for user	Special provisions Cargo Only Packing Instructions Cargo Only Maximum Qty / Pack Passenger and Cargo Packing Instructions Passenger and Cargo Maximum Qty / Pack Passenger and Cargo Limited Quantity Packing Instructions Passenger and Cargo Limited Maximum Qty / Pack		A3 A803 855 30 L 851 1 L Y840 0.5 L	

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	2735		
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains bis(2-aminopropyl ether) propoxylated and trimethylhexamethylene diamine)		
14.3. Transport hazard class(es)	IMDG Class 8		
	IMDG Subrisk Not Applicable		
14.4. Packing group	П		
14.5. Environmental hazard	Marine Pollutant		
14.6. Special precautions for user	EMS Number F-A , S-B		
	Special provisions 274		
	Limited Quantities 1 L		

Inland waterways transport (ADN)

14.1. UN number	2735		
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains bis(2-aminopropyl ether) propoxylated and trimethylhexamethylene diamine)		
14.3. Transport hazard class(es)	8 Not Applicable		
14.4. Packing group	11		
14.5. Environmental hazard	Environmentally hazardous		
14.6. Special precautions for user	Classification code	C7	
	Special provisions	274	
	Limited quantity	1L	
	Equipment required	PP, EP	
	Fire cones number	0	

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code Not Applicable

14.8. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
bis(2-aminopropyl ether) propoxylated	Not Available
phenol, styrenated	Not Available
cocoamine	Not Available
trimethylhexamethylene diamine	Not Available
2,4,6- tris[(dimethylamino)methyl]phenol	Not Available

14.9. Transport in bulk in accordance with the ICG Code

Product name	Ship Type
bis(2-aminopropyl ether) propoxylated	Not Available
phenol, styrenated	Not Available

Product name	Ship Type	
cocoamine	Not Available	
trimethylhexamethylene diamine	Not Available	
2,4,6- tris[(dimethylamino)methyl]phenol	Not Available	
SECTION 15 Regulatory info	rmation	
	mental regulations / legislation specific for th	e substance or mixture
	lated is found on the following regulatory lists	
Not Applicable		
phenol, styrenated is found on the	e following regulatory lists	
EU European Chemicals Agency (Er of Substances	CHA) Community Rolling Action Plan (CoRAP) List	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)
Europe EC Inventory		
cocoamine is found on the follow	ing regulatory lists	
Europe EC Inventory		European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and
European Union - European Invento (EINECS)	ry of Existing Commercial Chemical Substances	Packaging of Substances and Mixtures - Annex VI
	is found on the following regulatory lists	
Europe EC Inventory	is round on the ronowing regulatory insta	European Union - European Inventory of Existing Commercial Chemical Substances
		(EINECS)
2,4,6-tris[(dimethylamino)methyl]	phenol is found on the following regulatory lists	
Europe EC Inventory		European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and
European Union - European Invento (EINECS)	ry of Existing Commercial Chemical Substances	Packaging of Substances and Mixtures - Annex VI

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

National Inventory	Status	
Australia - AIIC / Australia Non-Industrial Use	Yes	
Canada - DSL	Yes	
Canada - NDSL	No (bis(2-aminopropyl ether) propoxylated; phenol, styrenated; trimethylhexamethylene diamine; 2,4,6-tris[(dimethylamino)methyl]phenol)	
China - IECSC	Yes	
Europe - EINEC / ELINCS / NLP	No (bis(2-aminopropyl ether) propoxylated)	
Japan - ENCS	Yes	
Korea - KECI	Yes	
New Zealand - NZloC	Yes	
Philippines - PICCS	Yes	
USA - TSCA	Yes	
Taiwan - TCSI	Yes	
Mexico - INSQ	No (phenol, styrenated; cocoamine)	
Vietnam - NCI	Yes	
Russia - FBEPH	No (phenol, styrenated)	
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)	

SECTION 16 Other information

Revision Date	09/07/2021
Initial Date	29/03/2016

Full text Risk and Hazard codes

H290	May be corrosive to metals.	
H302+H312	Harmful if swallowed or if contact with skin.	
H304	May be fatal if swallowed and enters airways.	
H315	Causes skin irritation.	
H318	H318 Causes serious eye damage.	
H319	Causes serious eye irritation.	

H335	May cause respiratory irritation.
H341	Suspected of causing genetic defects.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered. For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit. IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

Reason For Change

A-2.00 - New SDS format